



Corporate Governance:
Lungobisagno Istria, 15 - 16141 Genova
tel. 010.8341.1 - E-mail iis@iis.it

Vs. rif.:

Ns. rif.: CSQ-169/20-L

Data: 21/07/2020

Spett.le
**BOLZONI (HEBEI) FORKS MANUFACTURING
CO.LTD**
**INDUSTRIAL BASE OF LONGHUA TOWN - 00000
JINGCOUNTRYHEBEIPROVINCE ()**
C.A. JANE zhao

Subject: Sending UNI EN ISO 3834-2 certificates

Please find the Certificates attached:

No. 2/IT/636 rev.1, certifying the application of the quality requirements for welding in accordance with the UNI EN ISO 3834-2 standard according to the EWF and IIW Schemes; issued following the Renewal Visit.

It should be noted that as of 01/01/2018 IIS CERT will no longer transmit a paper copy of the certificates listed above, with the exception of the EWF / IIW Certificates (EN ISO 3834) which will be temporarily sent to you in paper format; in this case on certonline you will find a summary sheet of the certificate with the characteristic technical data.

We also inform you that you can print the certonline certificates according to your needs.

Best regards

PER/NOV

The Technical Director
Dott. Ing. Stefano Morra

IIS CERT srl

Società a Responsabilità Limitata con Socio Unico

Società soggetta all'attività di direzione e coordinamento da parte dell'Istituto Italiano della Saldatura - Ente Morale

Sede legale ed Operativa: Lungobisagno Istria, 29 r. - 16141 Genova - tel. +39 010 8341.1 - Fax +39 010 836.7780

E-mail iis@iiscert.it - Web: www.iiscert.it - P.Iva e C.F. 01995920996 - Registro Imprese di Genova - REA 451423

Capitale Sociale interamente versato Euro 420.000,00

ANB / ANBCC





INTERNATIONAL INSTITUTE OF WELDING

**Having satisfied the requirements of the IIW
Manufacturer Certification Scheme according to
ISO 3834**

Company: BOLZONI (HEBEI) FORKS MANUFACTURING CO.LTD
The Unit: **BOLZONI (HEBEI) FORKS MANUFACTURING CO.LTD**
Located in: INDUSTRIAL BASE OF LONGHUA TOWN - JING COUNTY HEBEI
PROVINCE

is certified in accordance with

UNI EN ISO 3834 Part 2

For the product(s): ---
Fork Arms.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 2/IT/636 – Rev. 1

First Issue date: 27 July 2015

Current issue date: 07 July 2020

Date of expiry: 27 July 2025

ANBCC Governing Board
Representative

Stefano Morra

Scheme Manager

Giuseppe Perelli

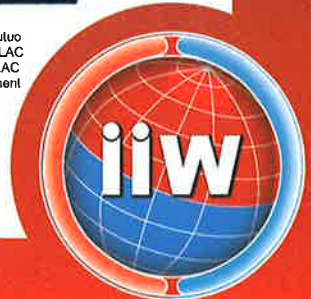
ANBCC: IIS CERT srl
Lungobisagno Istria, 29 r - GENOA (ITALY)



PRD n° 021B
Membro degli Accordi di Mutuo
Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC
Mutual Recognition Agreement



This Certificate is subject to the rules established by IIW
for the certification of Companies





IIW Manufacturer Certification Scheme

SCHEDULE

Schedule Revision Date 07 july 2020

Rev. 1

Related to Certificate Number

2/IT/636

Rev. 1

Product /Costruction standard(s):

Customer specifications

Alternative Standard(s) (refer to ISO 3834 – 5, clause 2.1 b)

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Welding process (es) (ISO 4063)

138

Parent material group(s) (ISO/TR 15608)

1 33MnCrTiB (HGJX-07-111) 20Cr (GB/T3077-1999).

Responsible Coordination Personnel:

Name (Qualification) (1)

Job Title (2)

Technical knowledge (3)

FU Liyu

(IWE)

Responsible

Comprehensive

**ANBBC Governing Board
Representative**


Stefano Morra

Scheme Manager


Giuseppe Perelli

- (1) IIW qualification, other welding qualification or academic post nominals
- (2) Defined by the Manufacturer: refer to manufacturer's welding coordination matrix
- (3) The technical knowledge must be stated in order to comply with ISO 14731: Comprehensive, Specific, Basic

The standards and documents referred in the certificate and schedule are those valid at the time of certification



EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



Having satisfied the requirements of the EWF Manufacturer
Certification System for the following Scheme(s):

Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)

Company: BOLZONI (HEBEI) FORKS MANUFACTURING CO.LTD

The Unit: **BOLZONI (HEBEI) FORKS MANUFACTURING CO.LTD**

Located in: INDUSTRIAL BASE OF LONGHUA TOWN - JING COUNTY HEBEI
PROVINCE

is certified for the product(s):

Fork Arms.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 2/IT/636 – Rev. 1

First Issue date: 27 july 2015

Current issue date: 07 july 2020

Date of expiry: 27 july 2025

ANBCC Governing Board Representative

Stefano Morra

Scheme Manager

Giuseppe Perelli

ANBCC: IIS CERT srl
Lungobisagno Istria, 29 r - GENOVA (ITALY)



PRD n° 021B
Membro degli Accordi di Mutuo
Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC
Mutual Recognition Agreement

This certificate is subject to the rules established by EWF for the certification of Companies

EWF Manufacturer Certification System

SCHEDULE

Schedule Revision Date 07 july 2020 **Rev.** 1
Related to Certificate Number 2/IT/636 **Rev.** 1

Product /Costruction standard(s):
Customer specifications

Alternative Standard(s) (refer to ISO 3834 – 5, clause 2.1 b)

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Welding process (es) (ISO 4063)
138

Parent material group(s) (ISO/TR 15608)
1 33MnCrTiB (HGJX-07-111) 20Cr (GB/T3077-1999).

Responsible Welding Coordination Personnel:

Scheme (1)	Name (Qualification) (2)	Job Title (3)	Technical Knowledge (4)
ISO 3834	FU Liyu IWE	Responsible	Comprehensive


(1) Specify EN ISO 3834, EMS or SMS

(2) EWF/IIW qualification, other welding qualification or academic post nominals


(3)

Defined by the manufacturer: refer to manufacturer's welding coordination matrix
(4) The technical knowledge must be stated in order to comply with EN ISO 14731:
Comprehensive, Specific, Basic

**ANBCC Governing Board
Representative**


Stefano Morra

Scheme Manager


Giuseppe Perelli