



Corporate Governance:
Lungobisagno Istria, 15 - 16141 Genova
tel. 010.8341.1 - E-mail iis@iis.it

Vs. rif.:

Ns. rif.: CSQ-298/15-L

Data: 30th July 2015

**BOLZONI- HUAXIN (HEBEI) FORKS
MANUFACTURING CO.LTD
INDUSTRIAL BASE OF LONGHUA TOWN
JING COUNTY HEBEI PROVINCE**

To the attention of Mr. SUN Ning

Oggetto: Certificate UNI EN ISO 3834-2

Please find attached to this Certificates No. 2 / IT / 636 demonstrating the application of the Quality Requirements for Welding according to the standard UNI EN ISO 3834-2 by EWF and IIW Schemes, issued following the evaluation visit.

Best regards.

TECHNICAL DIRECTOR

Dr. Eng. Stefano Morra

IIS CERT srl

Società a Responsabilità Limitata con Socio Unico

Società soggetta all'attività di direzione e coordinamento da parte dell'Istituto Italiano della Saldatura - Ente Morale

Sede legale ed Operativa: Lungobisagno Istria, 29 r. - 16141 Genova - tel. +39 010 8341.1 - Fax +39 010 836.7780

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Capitale Sociale interamente versato Euro 420.000,00

ANB / ANBCC



EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):

Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)

The Unit: **BOLZONI- HUAXIN (HEBEI) FORKS MANUFACTURING CO.LTD**

Located in: INDUSTRIAL BASE OF LONGHUA TOWN – JING COUNTY
HEBEI PROVINCE

Company: BOLZONI- HUAXIN (HEBEI) FORKS MANUFACTURING CO.LTD

is certified for the product(s):

Fork Arms.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 2/IT/636 – Rev. 0

First Issue date: 27 July 2015

Current issue date: 27 July 2015

Date of expiry: 27 July 2020

ANBCC Governing Board Representative

Dott. Ing. Stefano Morra

Scheme Manager

P.I. Giuseppe Perelli

ANBCC: IIS CERT srl

Lungobisagno Istria, 29 r – GENOA (ITALY)



SGQ n°021A PRS n°021C
PRD n°021B SGA n°033D
Membro di accordi di mutuo
riconoscimento EA, IAF e ILAC
Signatory of EA, IAF e ILAC
Mutual Recognition Agreements

This certificate is subject to the rules established by EWF for the certification of Companies

EWF Manufacturer Certification System

SCHEDULE

Extent of validity of EWF Certificate N° 2/IT/636

Rev. 0

Product standard(s):

Customer Specifications

Alternative Standard(s) (refer to EN ISO 3834 – 5)

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Welding process
(ISO 4063)

138

Parent material groups
(CEN ISO/TR 15608)

1 - 33MnCrTiB (HGJX-07-111) - 20Cr (GB/T3077-1999).

Responsible Coordination Personnel:

Scheme**	Name	Qualification	Job function and level***
ISO 3834	FU Liyu	IWE	Responsible - Comprehensive

**Specify EN ISO 3834, EMS or SMS

*** In the case of EN ISO 3834 scheme, the level must be stated in order to comply with EN ISO 14731

ANBCC Governing Board Representative



Dott. Ing. Stefano Morra

Scheme Manager



P.I. Giuseppe Perelli



INTERNATIONAL INSTITUTE OF WELDING

**Having satisfied the requirements of the IIW
Manufacturer Certification Scheme according to
ISO 3834**

Company: BOLZONI- HUAXIN (HEBEI) FORKS MANUFACTURING CO.LTD
The Unit: **BOLZONI- HUAXIN (HEBEI) FORKS MANUFACTURING
CO.LTD**
Located in: INDUSTRIAL BASE OF LONGHUA TOWN – JING COUNTY –
HEBEI PROVINCE

is certified in accordance with

UNI EN ISO 3834 Part 2

For the product(s): Fork Arms.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 2/IT/636 – Rev. 0

First Issue date: 27 July 2015

Current issue date: 27 July 2015

Date of expiry: 27 July 2020



ANBCC Governing Board Representative

Dott. Ing. Stefano Morra

Scheme Manager

P.I. Giuseppe Perelli

ANBCC: IIS CERT srl
Lungobisagno Istria, 29 r - GENOA (ITALY)



SGQ n°021A PRS n°021C
PRD n°021B SGA n°033D
Membro di accordi di mutuo
riconoscimento EA, IAF e ILAC
Signatory of EA, IAF e ILAC
Mutual Recognition Agreements



This Certificate is subject to the rules established by IIW
for the certification of Companies





IIW Manufacturer Certification Scheme



SCHEDULE

Extent of validity of IIW Certificate N° 2/IT/636 Rev. 0

Product standard(s):

Customer Specifications

Alternative Standard(s) (refer to ISO 3834 – 5)

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**Welding process
(ISO 4063)**

138

**Parent material groups
(ISO/tr 15608)**

1 - 33MnCrTiB (HGJX-07-111) - 20Cr (GB/T3077-1999).

Responsible Coordination Personnel:

Name

FU Liyu

Qualification

IWE

Job function and level***

Responsible - Comprehensive

*** The level must be stated in order to comply with ISO 14731

ANBBC Governing Board Representative

Dott. Ing. Stefano Morra

Scheme Manager

P.I. Giuseppe Perelli



The standards and documents referred in the certificate and
schedule are those valid at the time of certification

